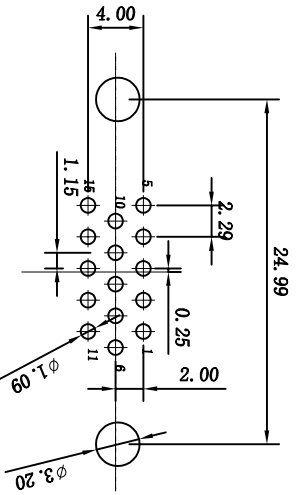
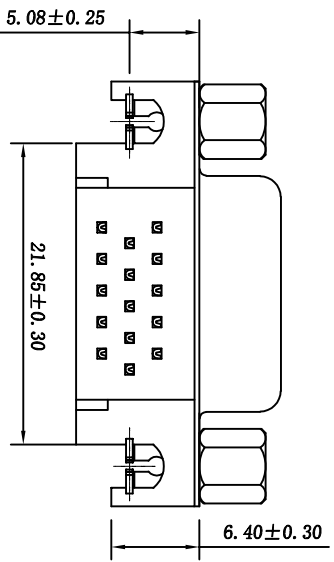
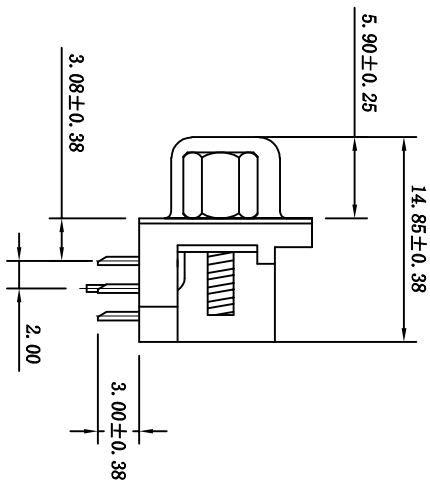
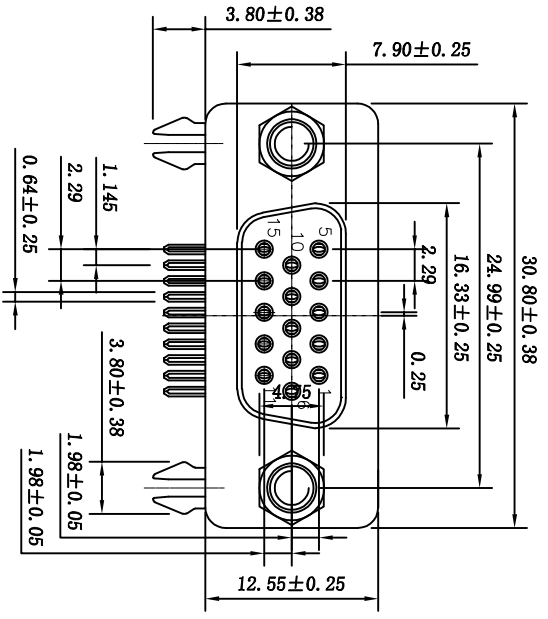


REV.	ECN NO.	MODIFY MATTER	DATE	APPROVED
A		RELEASE TO PRODUCTION		

- NOTES :**
- MATERIAL :**
    - 1.1 HOUSING/COVER:PBT, UL94V-0, COLOR:BLUE.
    - 1.2 CONTACTS : BRASS, T=0.20MM
    - 1.3 SHIELD: SPCC.
    - 1.4 BOARDLOCK: SPCC.
    - 1.5 RIVET:BRASS.
  - FINISH:**
    - 2.1 CONTACT: GOLD FLASH PLATED ON CONTACT AREA, 100u" MIN. TIN PLATING ON SOLDER TAIL AREA, 50u" MIN. NICKEL UNDERPLATING OVERALL,
    - 2.2 BOARDLOCK: 100u" MIN. TIN TIN PLATING ALL OVER, 50u" MIN. NICKEL UNDERPLATING OVERALL.
    - 2.3 SHIELD: 50u" MIN. NICKEL PLATED.
    - 2.4 RIVET: 50u" MIN. NICKEL PLATED.

**WAVE SODERING TEMPERATURE:**  
 THE CONNECTOR SHALL BE MOUNTED ON THE PCB OF THE SOLDER SHALL BE 260±5°C ANDIMMERSION DURATION:10 SECOND



**RECOMMENDED PCB LAYOUT**  
 (PRINTED SIDE, TOLERANCE ±0.05)

EAST-HDR15P-3.08ZXX-X

BK: 黑色  
 BE: 蓝色

1: 锁螺丝 4.8\*11.8  
 4: 锁螺丝 5.8\*11.8

TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWING: Qnlxk		CHECKED: Chenl		APPROVED: Chenl	
X	± 0.38	2017/09/10	2017/09/10	2017/09/10	2017/09/10	PART NO: EAST-HDR15P-3.08ZXX-X (6ASIS)	
X.X	± 0.25					DRAWING: HDR-15P(F)(3.08mm) 直锁式	
X.XX	± 0.20					SCALE: N/A	
X.XXX	± 3°					SHEET: 1/1	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CUSTOMER COPY		DATE: 2017/09/10		REV: 1	
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 TEL:0755-2715560 WWW.DFYCONN.COM

HDR-15P(F)(3.08mm)  
 直锁式

EAST-HDR15P-3.08ZXX-X

2017/09/10